



IKEBANA
ENGINEERING LTD.
 Heat shrinkable cable accessories

Heat Shrinkable Medium Wall Stress Control Tubes Specification Sheet

Sr. No.	Characteristics	Requirement	Frequency	Control Method
	Product Control			
1	Visual	Good and free from defects	100% - daily	Internal
2	Dimensions	As per Dimension Table	5 samples - daily	Internal
3	Concentricity	min 60%	3 samples - daily	Internal
4	Longitudinal Change	±10%	3 samples - daily	Internal
5	Tensile strength	min 10 MPa (N/mm ²)	5 samples-routine	ASTM D 638
6	Ultimate elongation	min 200%	5 samples-routine	ASTM D 638
7	Dielectric constant	≥15	Qualification	IEC - 250
8	Volume resistivity	min 10 ¹⁰ ohm.cm	Qualification	IEC - 93